

# Membrane Requirements for Back-up Power Applications

DOE High Temperature Working Group Meeting

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# Technical Targets for Membranes - Automotive

Characteristics	Units	Calendar Year		
		2003 Status	2005	2010
Membrane Conductivity @ 25% RH @ Operating Temperature	$\Omega \text{ cm}^{-1}$	0.02	0.05	0.1
@ Room Temperature	$\Omega \text{ cm}^{-1}$	0.05	0.07	0.07
@ - 20°C	$\Omega \text{ cm}^{-1}$	0.01	0.01	0.01
Oxygen Cross-over	$\text{mA/cm}^2$	5	5	2
Hydrogen Cross-over	$\text{mA/cm}^2$	5	5	2
Cost	\$/kW		50	5
Operating Temperature	°C	80	120	120
Durability	hours	1000	>4000	>5000
Survivability	°C	-20	-30	-40
Thermal Cyclability in Presence of Condensed Water		Yes	Yes	Yes



# Back-Up Power System Classifications

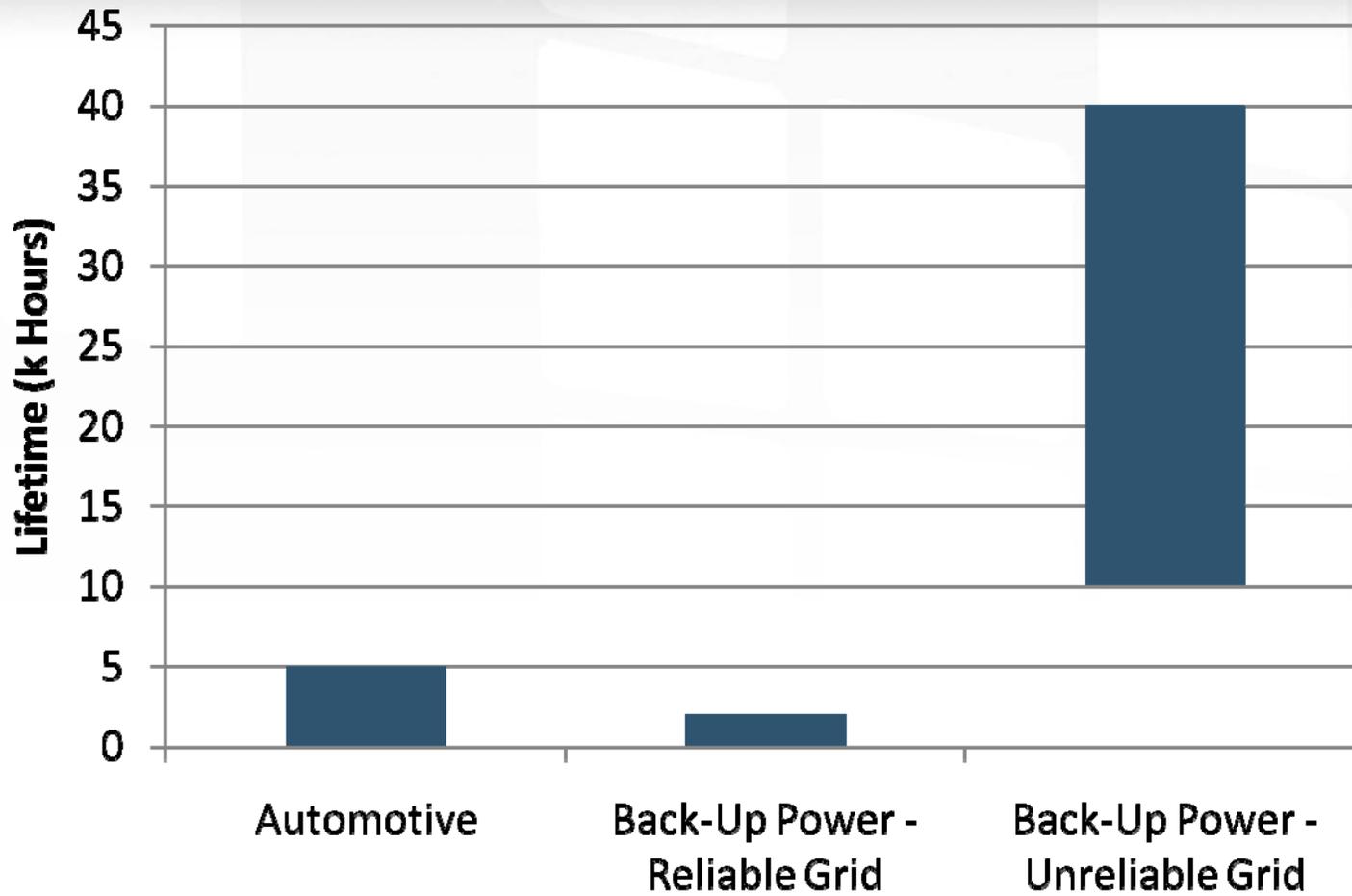
## **Reliable Grid**

- North America, Japan, Western Europe
- Less than 10 hours/year
  - Grid functioning 99.89%

## **Unreliable Grid**

- Southeast Asia, Central and South America, Eastern Europe, Africa and Middle East
- 1 – 6 hours/day
  - Grid functioning 75% – 95.8%

# Comparisons - Lifetime



# Cost

## Incumbent Technology

### Batteries can be:

- Expensive to maintain
- Unreliable after aging
- Temperature sensitive
- Difficult to dispose of

### Generators can be:

- Unreliable
- Difficult to site
- Maintenance intensive
- Hazardous fuel spill
- Noisy



~1,000 USD  
1 -2 hours  
Reliable grid



12k – 16k USD  
~ 24 hours  
Depends on fuel  
tank sizing  
Unreliable grid

# Comparison – Load Profile

## **Automotive**

- Highly variable
- Established, 'representative' cycle
- Multiple on/off cycles per day

## **Back-up Power (Reliable Grid)**

- Fixed load with oscillations
- Unknown profile
- Very few on/off cycles
- Long periods of dormancy

## **Back-up Power (Unreliable Grid)**

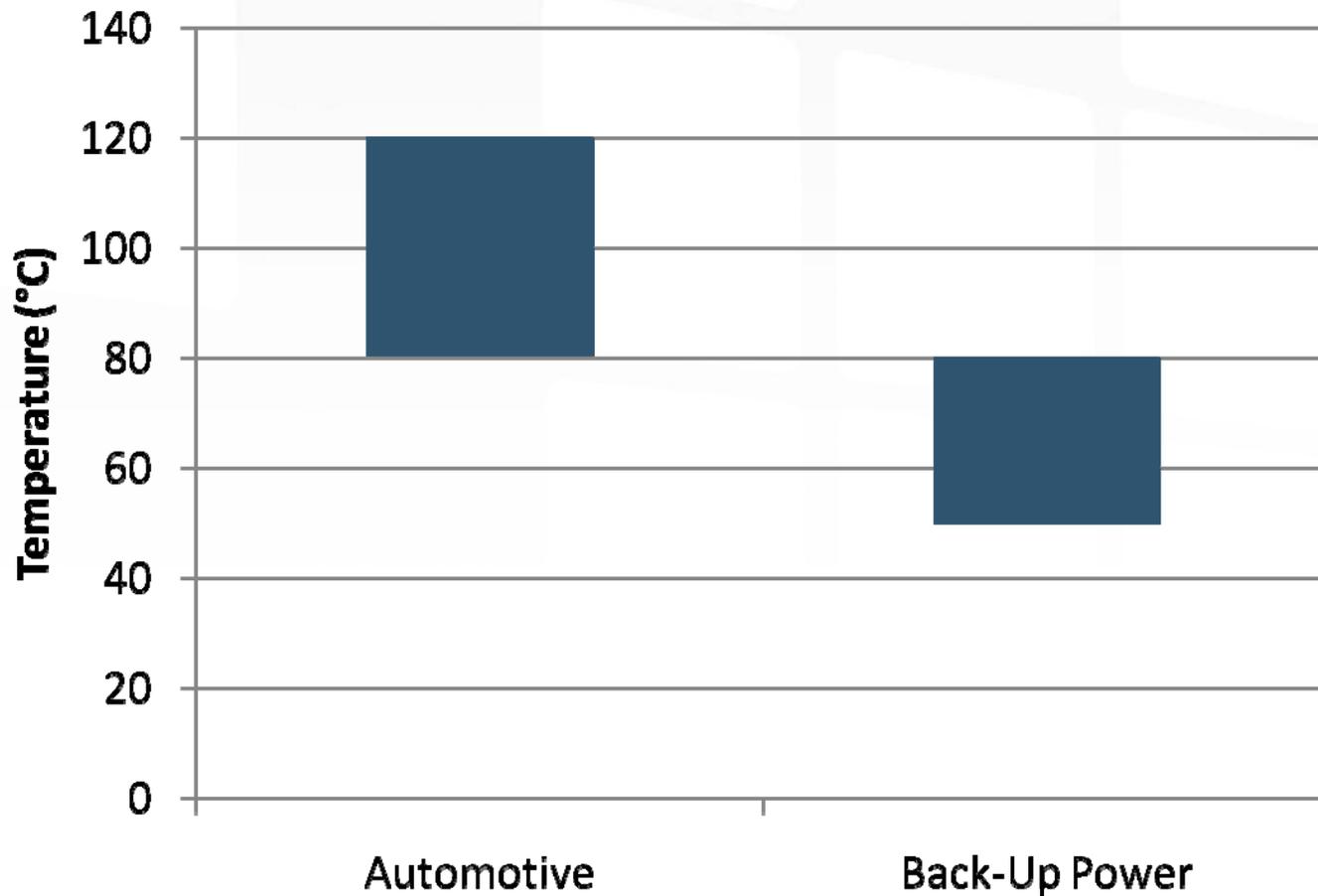
- Fixed load with oscillations
- Unknown profile
- Multiple on/off cycles per day

# Relative Humidity

## System

- Humidification is a digital function
- Two choices
  - Pay to put in humidification system ~ 100%
    - Liquid cooled system
  - No humidification system
    - Whatever ambient is that day
      - ~ 10% to 100%
    - Air cooled system

# Comparisons – Operating Temperature





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