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managed by UChicago Argonne, LLC

2009 DOE EERE Kick-off Meeting

Announcement No: DE-PS36-08GO98010

Topic: 1A

Nanosegregated Cathode Catalysts with Ultra-Low Platinum Loading

Argonne National Laboratory
Materials Science Division

PI: Nenad M. Markovic

Co-PI: Vojislav R. Stamenkovic

Subcontractors:

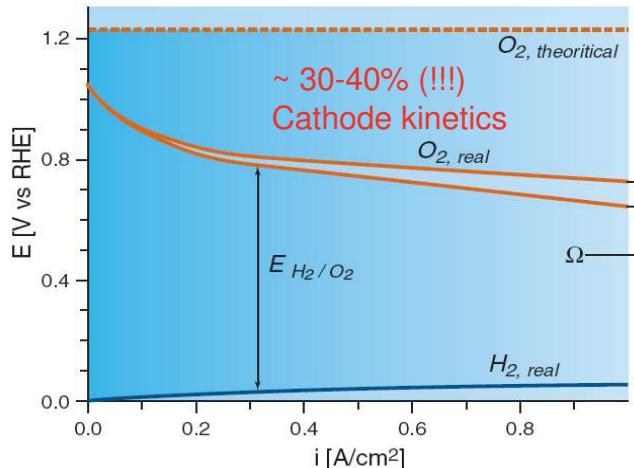
- **Oak Ridge National Laboratory** – Karren More
- **Jet Propulsion Laboratory - NASA** – S.R. Narayan
- **Brown University** – Shouheng Sun
- **Indiana University Purdue** – Goufeng Wang
- **3M Company** – Radoslav Atanasoski

Overview

Timeline

- Project start: 9/2009
- Project end: 9/2012

Barriers



- The main losses: CATHODE
 - 1) High content of Pt
 - 2) Poor activity: $\text{Pt/C} = \text{Pt-poly}/10$
 - 3) Durability (Pt dissolves: power loss)
 - 4) Carbon support corrosion

Budget

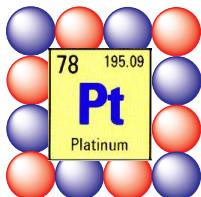
- Total Project funding \$ 6.5M
- Received in FY09: \$ 300K

DOE Technical Targets

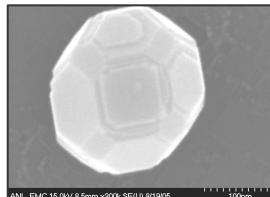
- Specific activity @0.9V_{iR-free}: $720 \mu\text{A}/\text{cm}^2$
- Mass activity @0.9V: $0.44 \text{ A}/\text{mg}_{\text{Pt}}$
- Electrochemical area loss: < 40%
- Catalyst support loss: < 30%
- PGM Total content: $0.2 \text{ g}/\text{kW}$
- PGM Total loading: $0.2 \text{ mg}/\text{cm}^2_{\text{electrode}}$
- Cost*: \$ $30/\text{kW}_e$
- Durability w/cycling (80°C): 5000 hrs

*based on Pt cost of \$450/troy ounce

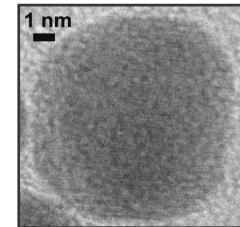
Project Approach



EXTENDED Multi-M SURFACES



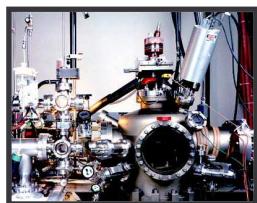
MODEL NANOPARTICLES



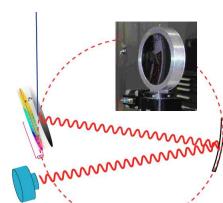
REAL NANOPARTICLES

Materials-by-design approach - developed by ANL will be utilized to design, characterize, understand, synthesize fabricate and test nanosegregated multi-metallic nanoparticles and nanostructured thin metal films

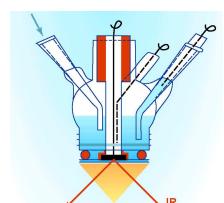
Surface Characterization



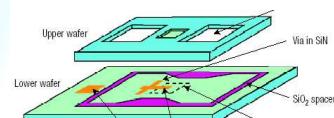
UHV (ANL)



HRDFTS (ANL)

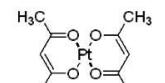


FTIR (ANL)

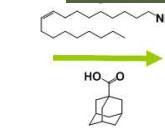


HRTEM (ORNL)

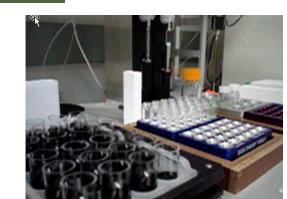
Synthesis



$\text{Co}_2(\text{CO})_8$
 $\sim 260^\circ\text{C}$



Colloidal (Brown)

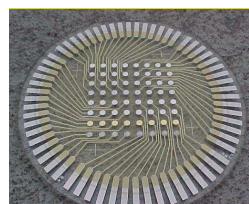


Throughput (JPL)

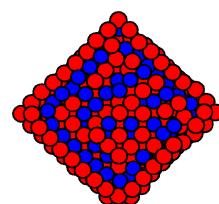
Electrochemical and theoretical screening



RRDE (ANL)

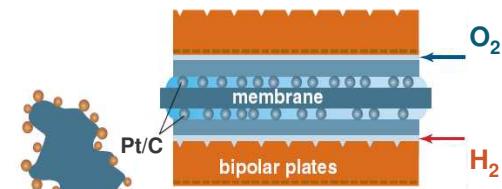


Throughput (JPL)



MC (IUPIU)

MEA fabrication-testing

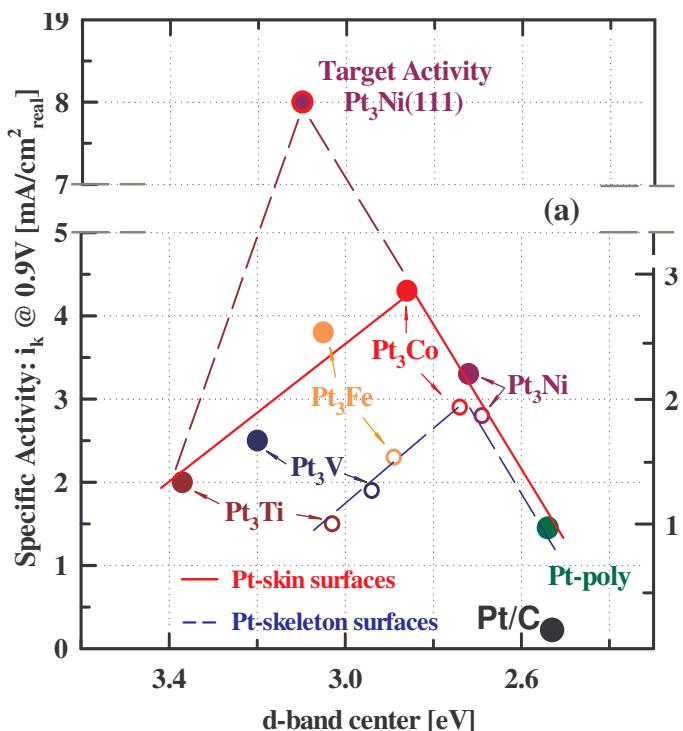


MEA (3M)

Project Objectives

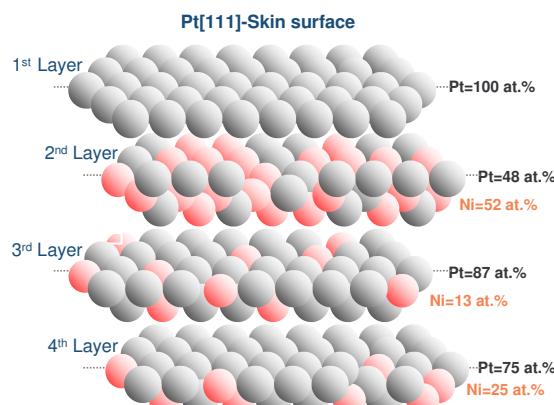
Fundamental understanding of the oxygen reduction reaction on PtM_1M_2 ($\text{M}_1=\text{Co}, \text{Ni}$; $\text{M}_2=\text{Fe}, \text{Mn}, \text{Cr}, \text{V}, \text{Ti}$ etc) ternary systems that would lead to the development of highly-efficient and durable real-world nanosegregated Pt-skin catalysts with low-Pt content

Activity Map



V.Stamenkovic, B.S.Mun, M. Arenz, K.J.J.Mayerhofer,
C.Lucas, G.Wang, P.N.Ross, N.M.Markovic
Nature Materials, 6(2007)241.

Nanosegregated Profile

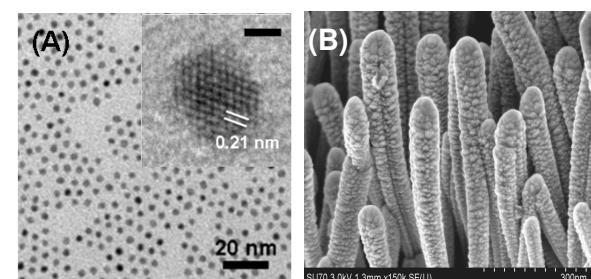


Pt(111)-Skin is the most active catalyst for the oxygen reduction reaction, and it is ~ 100 times more active than the state-of-the-art Pt/C catalysts

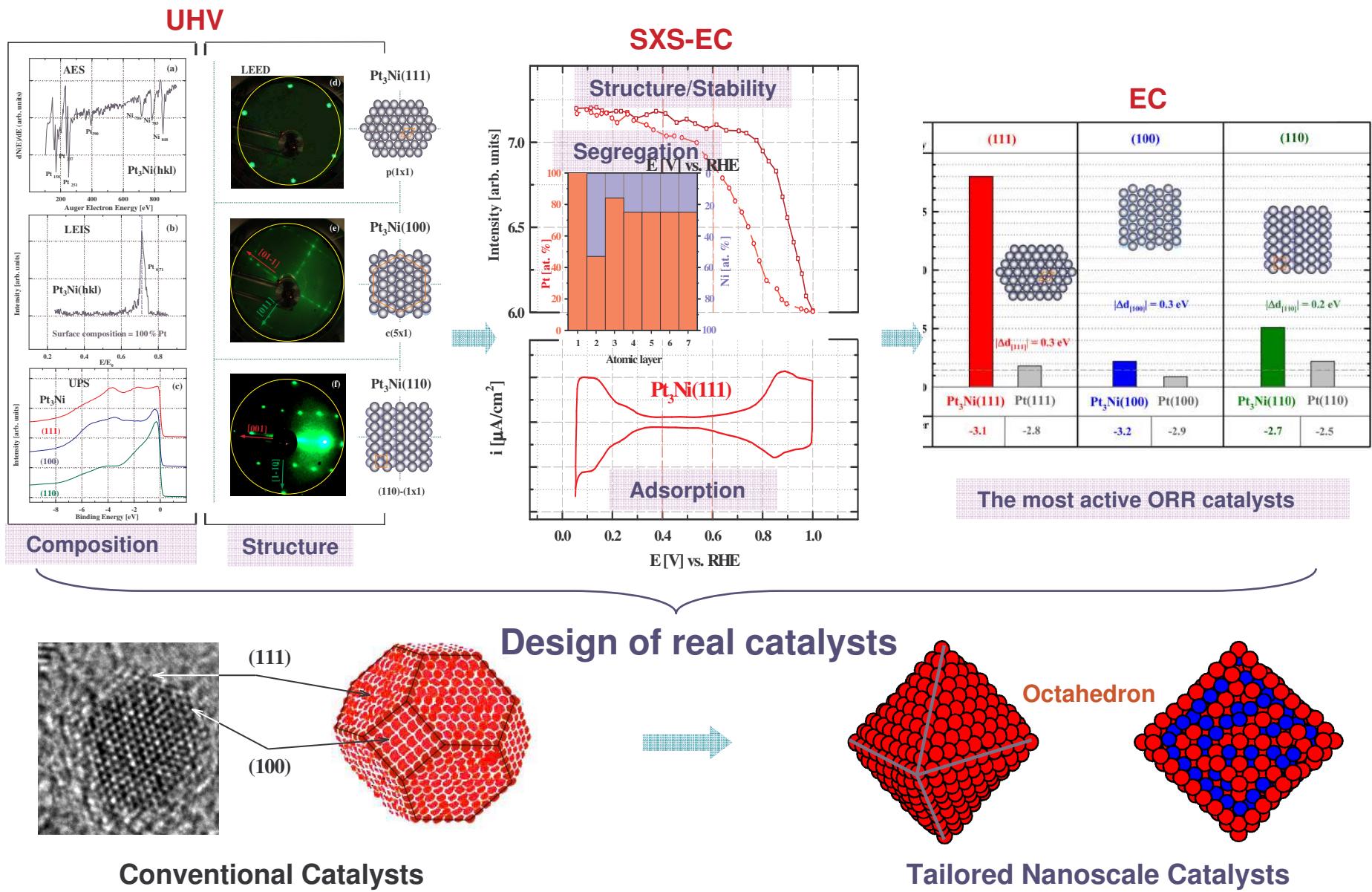
V.Stamenkovic, B.Flower, B.S.Mun, G.Wang,
P.N.Ross, C.Lucas, N.M.Markovic
Science, 315(2007)493.

Technical Targets

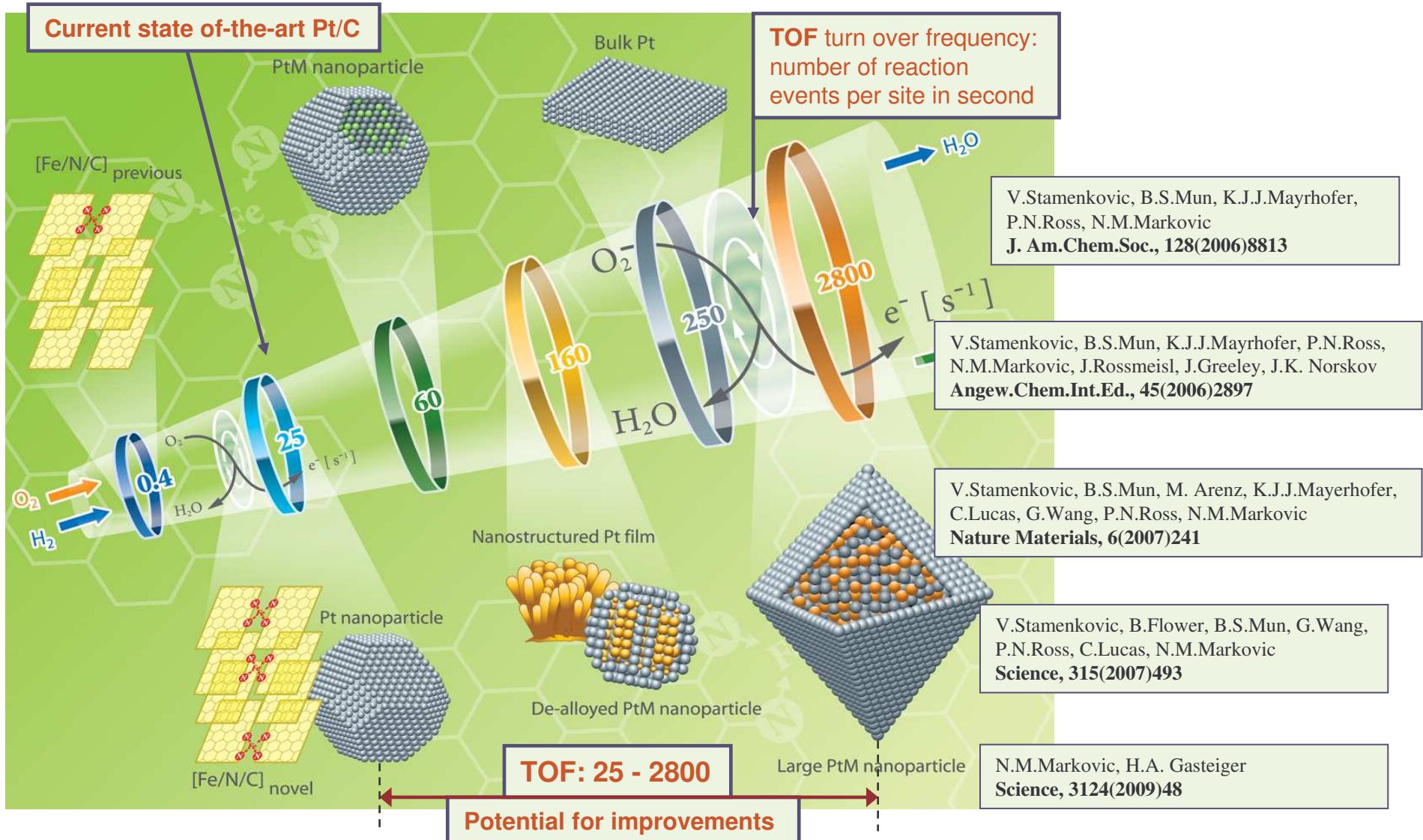
- Specific activity @ 0.9V_{iR-free}
2015 DOE target x 3
- Mass activity @ 0.9V_{iR-free}
2015 DOE target x 3
- Electrochemical area loss
2015 DOE target
- PGM Total content
 $< 0.1\text{g/kW}$



Relevant Prior Work



Relevant Prior Work



Project Tasks

Task 1. Fundamental understanding

- 1.1 Resolving electronic/atomic structure and segregation profile
 - 1.2 Understanding the reaction mechanism of the ORR
 - 1.3 Mass activity and durability improvement
-

Task 2. Synthesis and characterization

- 2.1 Physical methods: TM films (5-10 layers), nanoparticles (5-300 nm)
 - 2.2 Chemical methods: colloidal and impregnation methods
 - 2.3 Characterization: Ex-situ (UHV, TEM) and in-situ (SXS, EC, Combinatorial)
 - 2.4 Theoretical modeling (DFT, MC) methods
-

Task 3. Fabrication and testing

- 3.1 New PtM₁M₂ catalyst to increase catalytic activity and decrease dissolution
- 3.2 Carbon support vs. nanostructured thin film catalysts
- 3.3 MEA testing (50 cm²)
- 3.4 Short stack testing verification (>300cm²)

Organization Responsibilities

Task Lab	1.1	1.2	1.3	2.1	2.2	2.3	2.4	3.1	3.2	3.3	3.4
ANL											
ORNL											
JPL											
Brown											
IUPIU											
3M											

Project Timelines

Task Name	2009				2010				2011				2012			
	Qtr 1	Qtr 2	Qtr 3	Qtr 4	Qtr 5	Qtr 6	Qtr 7	Qtr 8	Qtr 9	Qtr 10	Qtr 11	Qtr 12	Qtr 13	Qtr 14	Qtr 15	Qtr 16
T1. Fundamental understanding of ternary alloy cathode catalysts																
1.1. Resolving electronic and atomic structure																
Preparation																
PtM ₁ M ₂ (M ₂ = 3d metals)																
PtM ₁ M ₂ (M ₂ = 4d metals)																
PtM ₁ M ₂ (M ₂ = 5d metals)																
1.2. Characterization and evaluation of activity and stability																
Initial RRDE Screening																
UHV-Electrochemistry-UHV																
Temperature/Potential Stability																
T2. Synthesis, Characterization and Laboratory Testing																
2.1 Ordered PtM ₁ M ₂ arrays																
2.2 Combinatorial synthesis of TMFs																
Composition screening																
TF thickness optimization																
Substrate effects screening																
2.3 Chemical synthesis of NPs																
PtNi octahedron																
Size and shape of ternaries																
Catalyst loading optimization																
T1&T2 Theory DFT and MC Calculation																
T3. Fabrication and testing in MEA																
3.1 Thin Metal Films																
3.2 Supported Nanoparticles																
3.3 Stack Testing																

◆ MS – Mile Stones with corresponding Go – NoGo decision points described in text

Budget

In thousands \$	FY09	FY10	FY11	FY12
ANL	865	858	884	781
ORNL	150	150	150	150
JPL	260	260	260	260
Brown University	120	125	131	136
Indiana Purdue U	80	82	85	87
3M	23	40	59	123
TOTAL	1,498	1,515	1,569	1,537